





My eyesight is getting worse these days, and it's harder and harder to make out fine details, so if I don't put on my glasses before bed, I can't see what's happening in my dreams. Just kidding!! Hope you enjoy volume 97!!

-Eiichiro Oda, 2020





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga Wanted! won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure One Piece, which debuted in Weekly Shonen Jump in 1997, quickly became one of the most popular manga in Japan.



## Land of Wano (Kozuki Clan)



Dairayo (Heir) to Kuri in Wano



Kozuki Hiyori Momonosuke's Little Sister



Foxfire Kin'emon Samural of Wano



Raizo of the Mist Ninja of Wano



Evening Shower Kanjuro Samuraī of Wano



Samurai of Wano



Ashura Doji (Shurenmaru) Chief, Head Mountain Thieves Brigade



Kawamatsu Samurai of Wano



Duke Dogstorm King of the Day,



Cat Viper King of the Night,



Shinobu Vennus Karolds



Hyogoro the Flower enter Yakura



Trafalgar Law



Carrot (Bunny Mink)

## Kozuki Oden

Sailed around the world with Roger. But when he returned to wano, he was killed by Orochi's trap.

Heir to the Shogunate of Wano



Eustass Kid



Killer (Kamezo the Manslaye

## Fighter, Kid Pirates



## Chopperemon [Ninja]

#### Tony Tony Chopper

Studied powerful medicines in the Birdle Kingdom as he waited to rejoin the crew.

Ship's Doctor, Bounty: 100 belly



## Orobi [Geisha]

#### Nico Robin

Spent time on the Island of Baltigo with Dragon, Luffy's father and leader of the Revolutionary Army.

Archeologist, Bourny, 130 million bel



## Luffytaro [Ronin]

#### Monkey D. Luffy

A young man dreaming of being the Pirate King. After two years of training, he rejoins his friends in search of the New World!

Captain, Bounty: 3.5 billion bally



## Zorojuro [Ronin]

#### Roronoa Zoro

Swallowed his pride on Gloom Island and trained under Mihawk before rejoining Luffy.

Fighter, Bounty: 320 million belly



## Franosuke [Carpenter]

### Franky

Upgraded himself into "Armored Franky" in the Future Land, Baldimore.

Shipwright, Bounty: 94 million belly



## Onami [Kunoichi] Nami

Learned about the climates of the New World on Weatherla. a Sky Island that studies the atmosphere.

Navigator, Bounty: 66 million bally



## Bonekichi [Ghost]

## Brook

Originally captured by Long-Arm bandits for a freak show, he is now the mega-star "Soul King" Brook,

Musician, Bounty: 83 million belly



## Uschachi Moad Oil Salesman

## Usopp

Received Heraclesun's lessons on the Bowin Islands in his quest to be the "king of the snipers."

Sniper, Bounty: 200 million belly



### Shanks

One of the Four Emperors.
Waits for Luffy in the "New World," the second half of the Grand Line

Captain of the Red-Hair Pirate



## Sangoro [Soba Cook]

Honed his skills fighting with the masters of Newkama Kenpo in the Kamabakka Kingdom.

Cook, Bounty: 330 million belly



## Beasts Pirates

## Kaido, King of the Beasts

#### [Emperor of the Sea]

A pirate known as the "strongest creature alive." Despite numerous tortures and death sentences, none have been able to kill him.

Captain, Beasts Pirates



#### **Lead Performers**



King the Wildfire



Queen the Plauge



Jack the Drought

Babanuki

#### Tobi Roppo



X. (Diez) Drake



Page One

#### Headliners





Speed



Dobon





Solitaire

## Land of Wano (Kurozumi Clan)

## Kurozumi Orochi

The ruler of Wano, using Kaido's help. He cunningly schemed to overthrow his archenemy, the Kozuki Clan.

Shogun of Wano





Fukurokuju Leader, Orochi



Orochi Oniwabanshu

Shogun of Wano's Private Ninja Squad



Money Changer for the Kurozumi Clan



Kurozumi Kanjuro Orochi's Spy

## Big Mom Pirates

## Big Mom

Charlotte Linlin Emperor of the Sea

One of the Four Emperors, a.k.a. Big Mom. Uses the Soul-Soul Fruit that extracts life span from others.

Captain, Big Mom Pirates



## Story . 5530.

After two years of hard training, the Straw Hat pirates are back together, first at the Sabaody Archipelago and then through Fish-Man Island to their next stage: the New World!!

Luffy and crew disembark on Wano for the purpose of defeating Kaido, one of the Four Emperors. They begin to recruit allies for a raid in two weeks' time. But Kaido's side finds out, and the plan is in peril. With great effort, the alliance rebounds and gathers members to await the day of the raid. But on the big day, the Straw Hats are a

no-show because of Orochi's schemes...

Twenty years ago, Orochi and Kaido set a trap that cost Kozuki Oden his life. In order to avenge his death, the Red-Scabbards rush into battle rather than waiting for the Straw Hats to arrive. But they were shocked by what they learned next!! Kanjuro, whom they believed was their companion, was actually a spy for Orochi!! The rest of the samural are stunned, but then Luffy appears at last...

## ONE PIECE

## vol.97 MY BIBLE

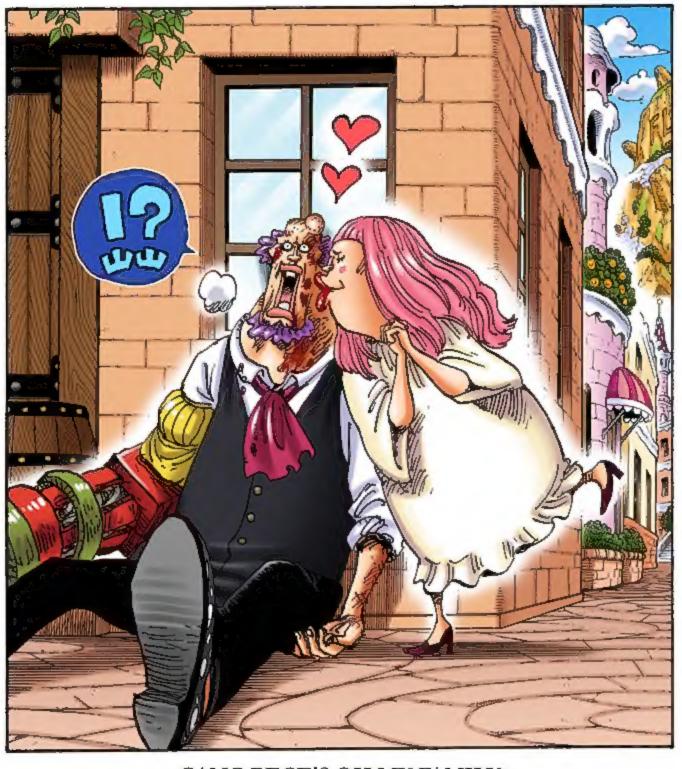
## CONTENTS

Kin'emon's Clever Trick — 007
Begging Your Pardon!!! — 024
The Party's Off!!! — 045
Introducing the Tobi Robbo — 063
Family Problem — 081
Fighting Music — 099
Joining the Fight 116
Scoundrel Meets Scoundrel — 137
Thunder 155
My Bible — 173

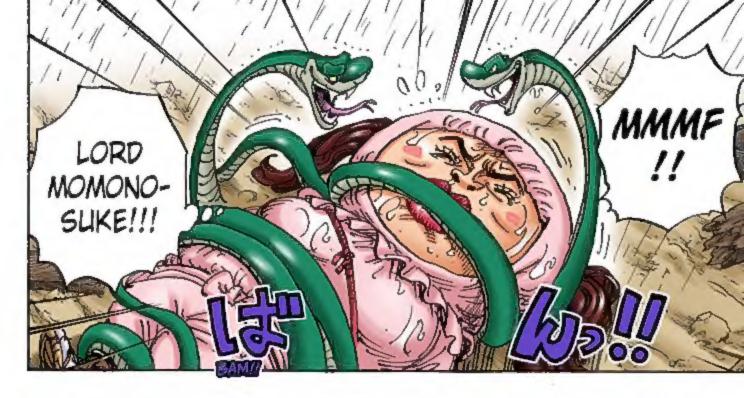


★この作品はフィクションです。実在の人物・ 団体・事件などには、いっさい関係ありません。

## Chapter 975: KIN'EMON'S CLEVER TRICK



GANG BEGE'S OH MY FAMILY VOL. 23: "THANK YOU, WHOEVER YOU ARE ♡"





















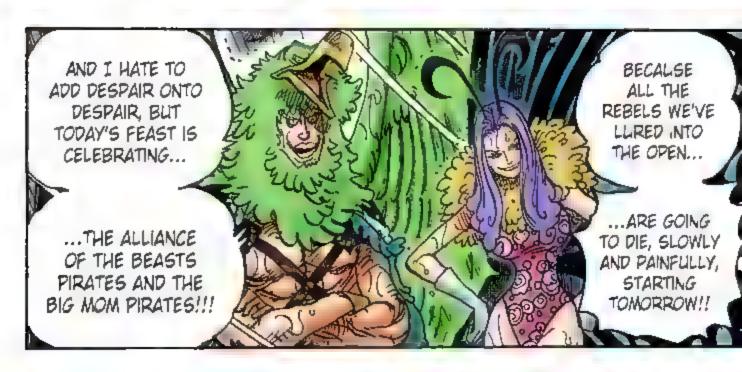




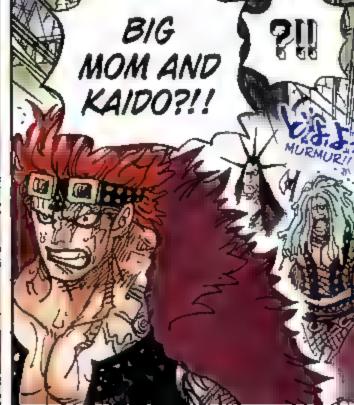




























































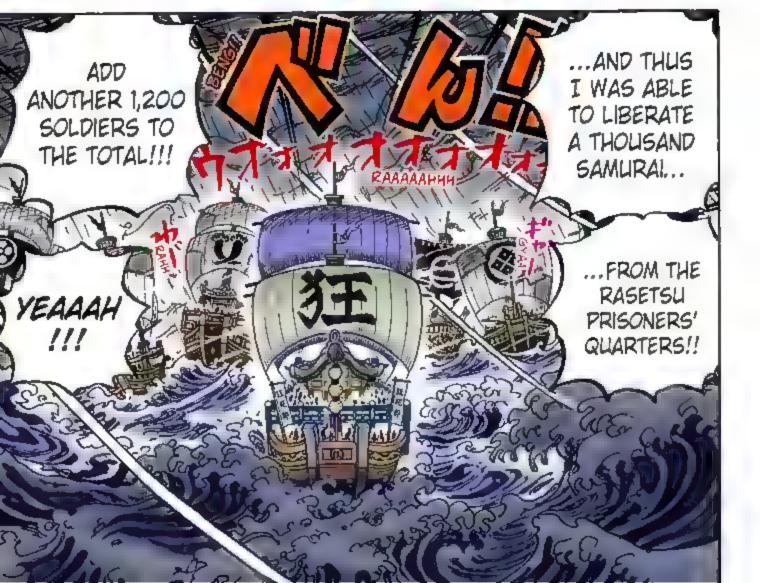








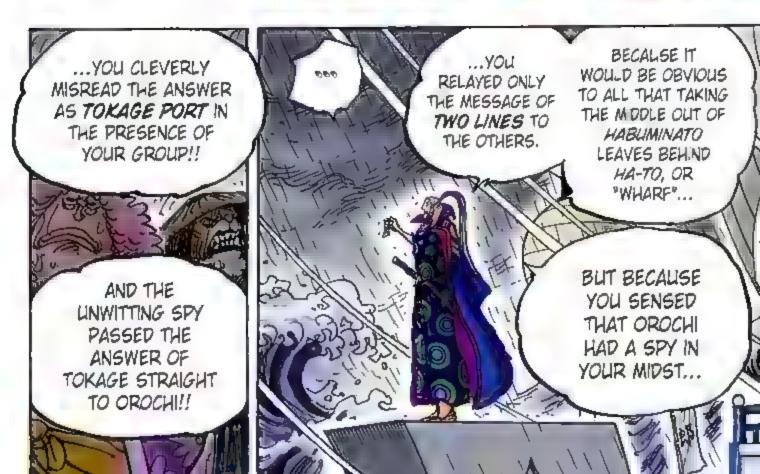


















...AND ALL THE SHIPS YOU NEEDED HAD LEFT THE PORT!!
THE ONES THEY SANK WERE THOSE LEFT BEHIND!!



















## Chapter 976: BEGGING YOUR PARDON!!!



REQUEST: "THE TONTATTAS HELPING THE STRAW HAT CREW MAKE SHOES" BY HONEYLICKER

# ONE PIECE





























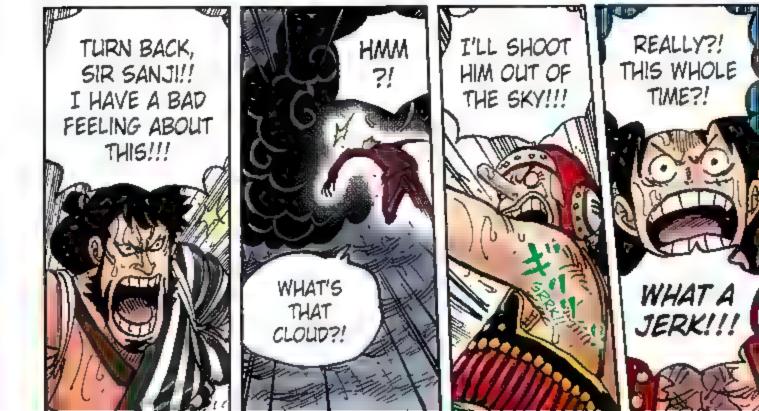












































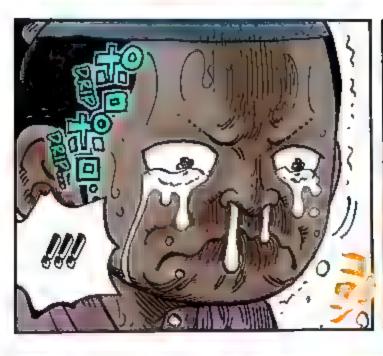


































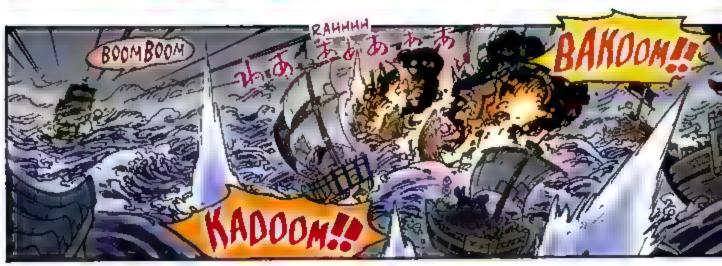












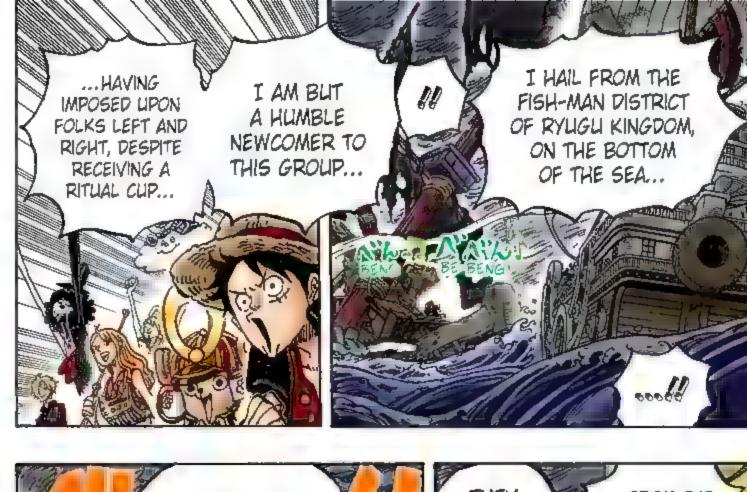
















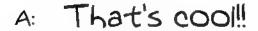




- A: 1 What?! I Hang on!! You started the SBS without me! You don't have to do this anymore!! That's not even from this manga!! You just drew "Usopp Nakatsugawa" from the One Piece spinoff manga One Piece in Love!! I mean, look, I love checking it out every week too, But the spin-off can't take over the original series!! Get lost!!
- Q: Greetings!! I've been a longtime reader, and as a big fan of kappas, I was delighted when Kawamatsu was introduced into the story! I'm writing this letter in the hopes that you'll make Kawamatsu's birthday June 14, which is International Cucumber Day!

--ala

- A: Okay, listen... Kawamatsu's cool and all, and I totally get where you're coming from... so if you want to decide the character's Birthday for me, that's cool!!
- Q: Can my birthday be October 11?
  --Himawariya



Q: The show's staff took responsibility for the shrimp tempura on Kyoshiro's head and ate every last bite.

--Takataka

- A: Whew... I'm glad to hear it didn't go to waste!
- Q: You know that guy in chapter 972 who says, "Man, we look so stupid now"? That's my grandpa. Shu ho ho ho!

--The Man Who Loved Fried Rice

- A: Oh, he is? Well, it's important to be able to admit when you're wrong.
- Q: This just in: One Piece is as hot as a pot of oden. Back to you in the studio.

--Miito

A: You heard it here, folks. Watch out for Burns while in Wano! You know, since it's so wano! (Not actually making a pun)













## Chapter 977: THE PARTY'S OFF!!!



GANG BEGE'S OH MY FAMILY
VOL. 24: "LOLA?! CHIFFON?! THE SISTERS ARE REUNITED!"







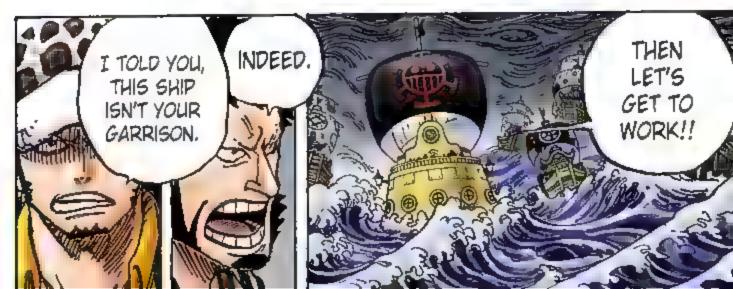


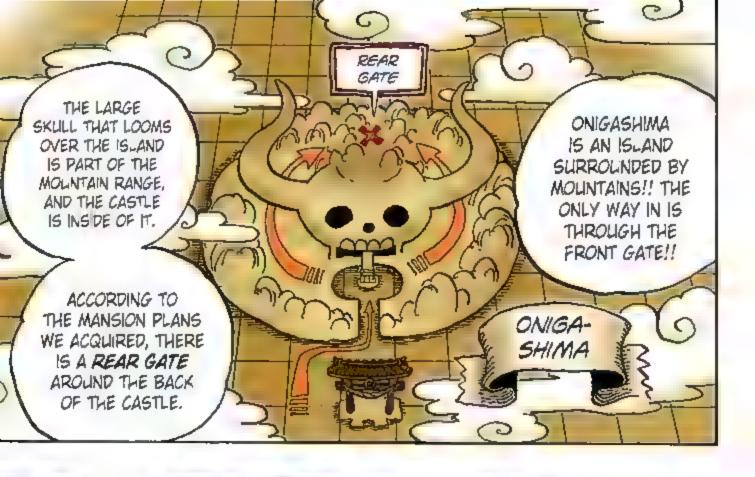




























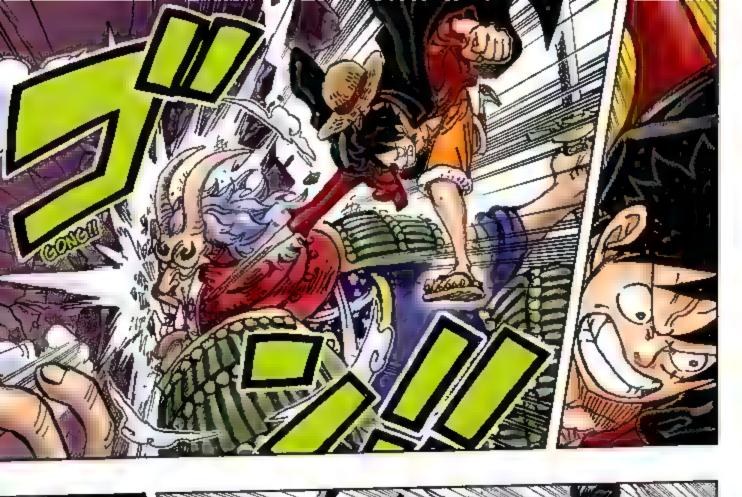


































































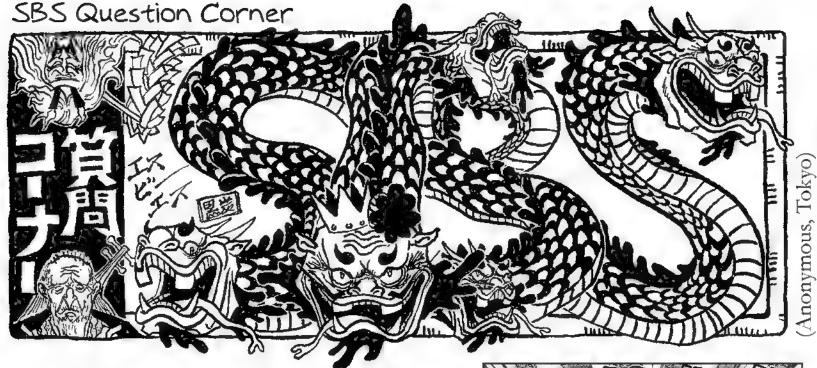












Please tell us the names and heights of all of the OrochiOniwabanshu.

--Crybaby Kyoshiro

Sure thing. All of this info is just A: clutter, so you don't have to memorize it!! I'll add their special abilities too.





#### Fukurokuju

7'3" Earlobe Cracker



#### Daikoku

14'4" Transformation



#### Hanzo

17'10" Floating



### Sarutobi

12'5" Illusions



#### Kazekage

6'4" Summoning



7'5" Silent Gun



#### Fu jin

Greased Wrestling



#### Raijin

Greased Wrestling



--Ami

#### Bishamon'

6'0" Water Escape



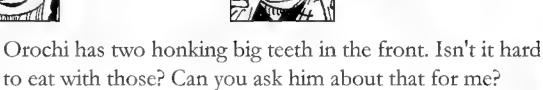
#### Chome

4'11" Paralysis



#### Yazaemon

5'11" Arrows



Ah, interesting. Let's go find out. What's A: the deal, Shogun Orochi?!

Orochi: It's not a problem! Munch, munch, chomp!! Yeow!!3

A: Apparently, it's not a problem!





# Chapter 978: INTRODUCING THE TOBI ROPPO



GANG BEGE'S OH MY FAMILY, VOL. 25: "WE'RE GRATEFUL!! THANKS FOR SAVING OUR CAPTAIN!!"















IT SEEMS
THEY HAVEN'T
GIVEN A SINGLE
THOUGHT TO THE
POSSIBILITY OF
ENEMY ATTACK!!



OUR SNEAK ATTACK IS STILL POSSIBLE!!!













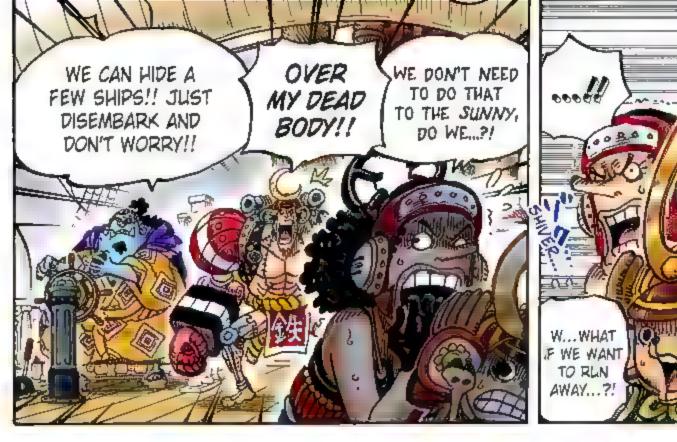


































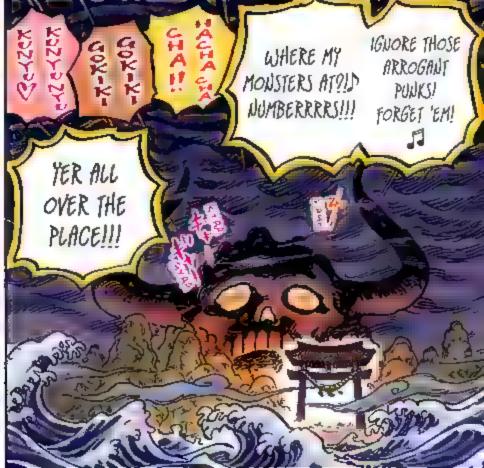
















IS THIS ANOTHER
ONE OF YOUR WEIRD
TRENDS? STOP
TALKING LIKE THAT,
IT'S EMBARRASSING.

HE JUST CALLED THE TOBI ROPPO ARROGANT PUNKS! WHY, THE NERVE OF THAT BEASTLY MAN!!





WHAT



OUT AS A CANDIDATE,

THAT'D BE GREAT.

PAY-PAY CAN'T

HACK IT EITHER.

YOU'RE

DROPPING

OUT TOO,

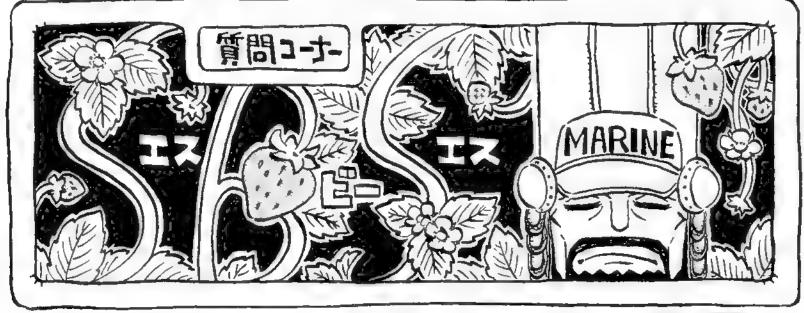
R.GHT?











(I  $\heartsuit$  OP, Ishikawa)

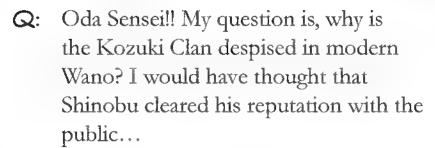
Q: Odacchi!! I have a question. Who has a longer head, Fukurokuju or Vice Admiral Strawberry? I can't get any sleep at night until I learn the answer.

--Kaikai

- A: I think you can tell by comparing them. The answer is Strawberry. They say his head grows with every sadness he's experienced.
- Q: You've been drawing personifications of swords lately, but I'd like to see a human version of Luffy's straw hat now! Thanks for obliging!

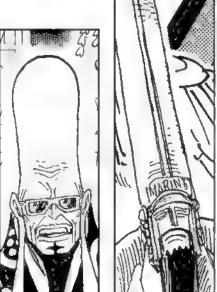
--Akimasa

A: Ahh, that's a new wrinkle.
But as you know, I'm
very Good at capturing
their spirit. Look, this one
even has the scars left by
Buggy! →



--Y.U.

A: Everyone who believes in and follows the Kozuki Clan was purged by Orochi and Kaido. They brainwashed the next generation of children such that everyone in the capital follows Orochi. Basically, it comes down to pressure and brainwashing. These are big things that cause problems in the real world, even today. Scary!



dhead

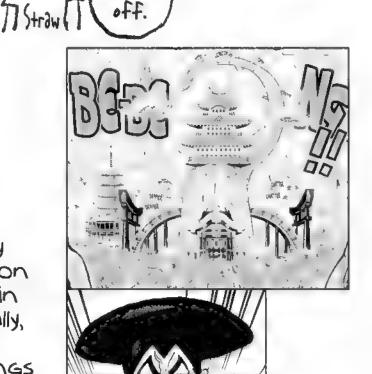
pue

fight, l

won +

fall







## Chapter 979: FAMILY PROBLEM



GANG BEGE'S OH MY FAMILY VOL. 26: "THE TONTATTAS FIND A SHIP ADRIFT"













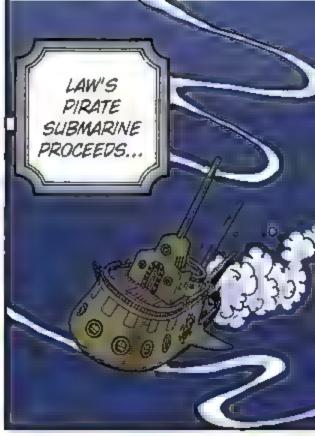


ZSH ZSH ZSH ZSH ZSH

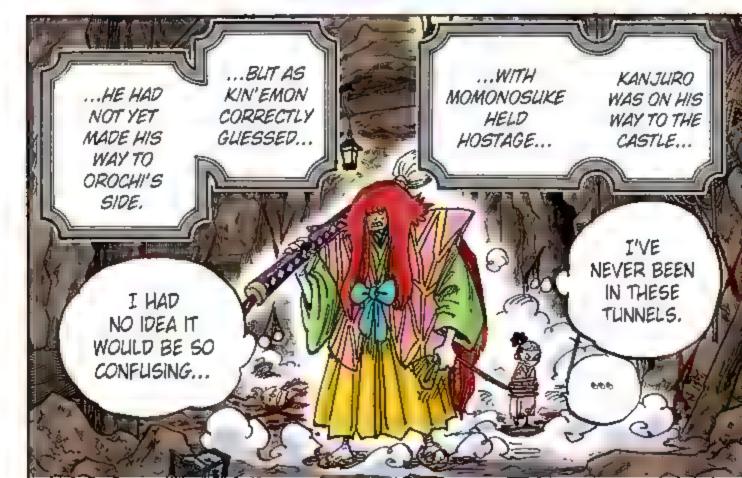














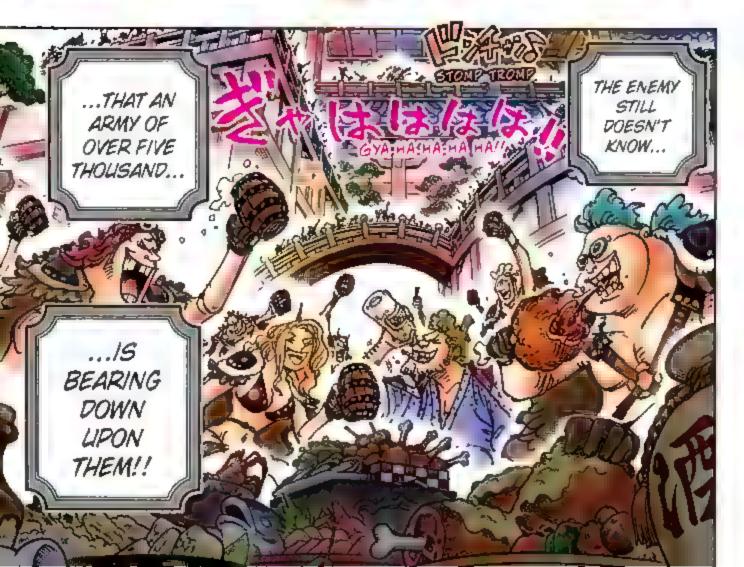














































































































Q: Dear Odacchi!! Is it true that you'll quit drawing *One Piece* in five years? If true, it really hurts the fans to have that knowledge made public!! Lots of my fellow fans were crying at the sudden news! What's the big idea?! But most of all, I really want you to get

your rest and relax!

--pari\_bentham

A: Okay. It's not so much that I'm "quitting" as that the series will end when I've finished drawing the most exciting part of Luffy's adventures, which is the Big story of what the One Piece is. But right now we're in a really exciting story in the land of Wano, But if Luffy manages to survive and sail away, I'll be drawing major international developments, the "Biggest Battle in One Piece history," which will be a thrilling and wild story the likes of which no one's read before. It'll be great!! So I put out a statement indicating that this very long story is actually moving toward an ending, so that you readers can mentally prepare yourselves. But for now, we're in Wano and it's really heating up, so sit back and enjoy it. I'll draw with all of my strength!!

Q: Hello, Oda Sensei!! I recently ate the Itch-Itch Fruit, Model Crotch. Now I'm itchy. --Emu Fantasy

A: Got it. Next question.

Q: Here's that baked iron you ordered, sir.
--Katahajime

A: Ahh, finally! Nothing like a good baked iron in the winter! The Best part is that you can eat them in one Bite.

Down the hatch!

Aieeee !!! 300 Okay.



## Chapter 980: FIGHTING MUSIC



GANG BEGE'S OH MY FAMILY VOL. 27: "I LIKE YOU!!! MARRY ME!!!"





















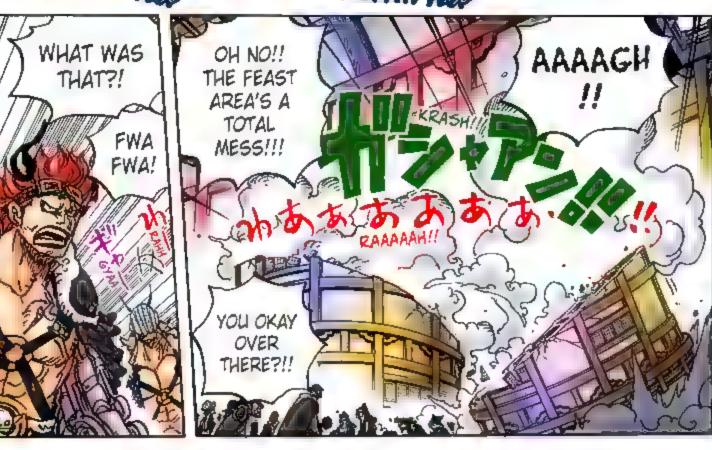




























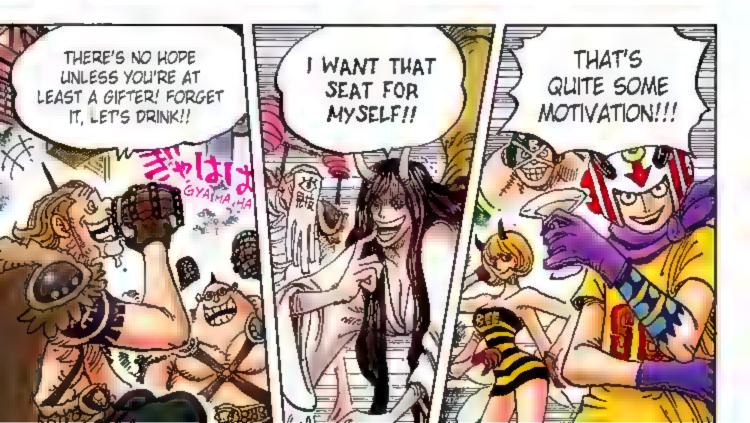
































WHAT WAS THAT?!

DD I GET PUNCHED

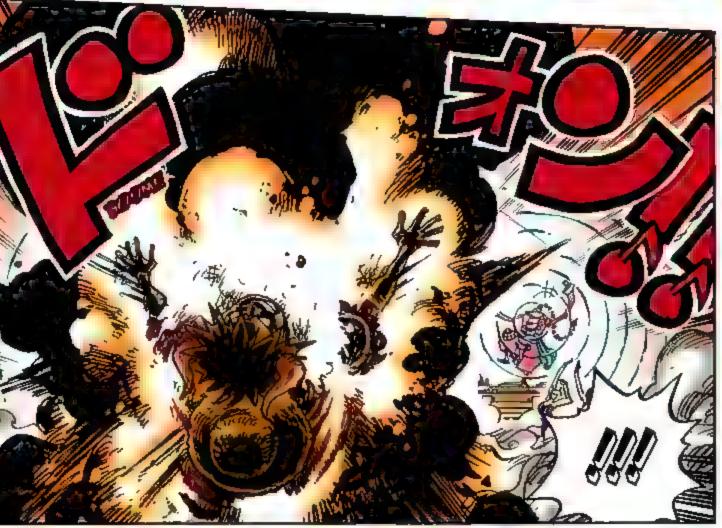


































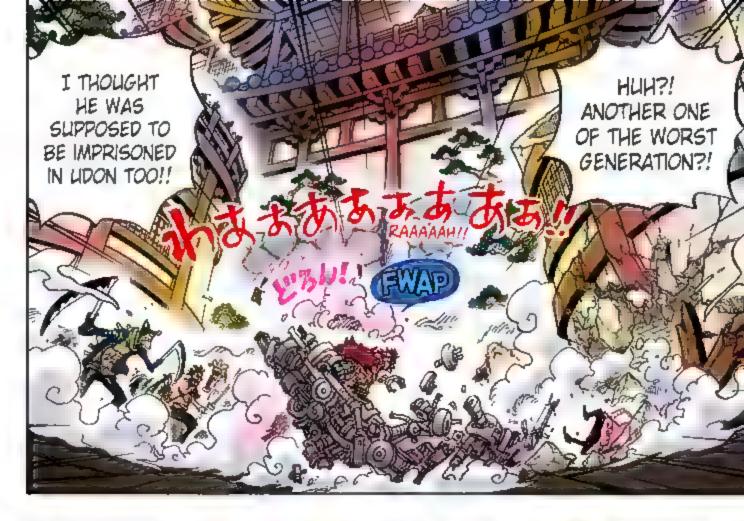


Chapter 981: JOINING THE FIGHT



## ONE PIECE





































WHAT'S SO

FUNNY?!!

AIEEE





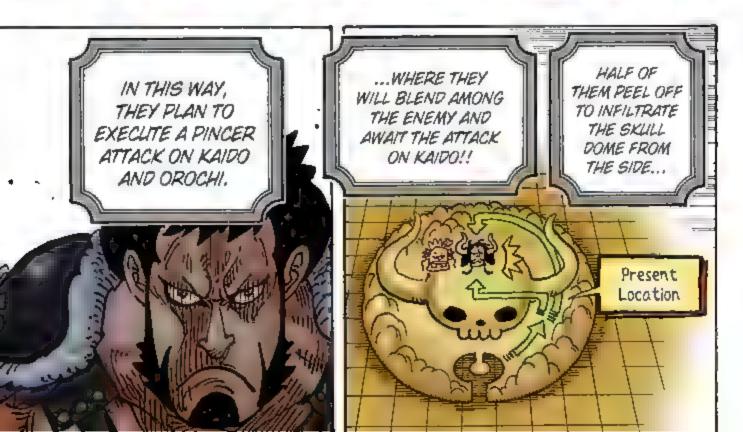
















\*WOMAN TROUBLE



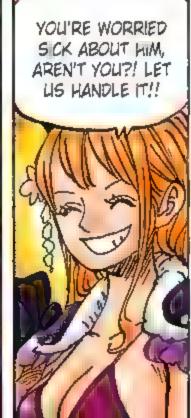




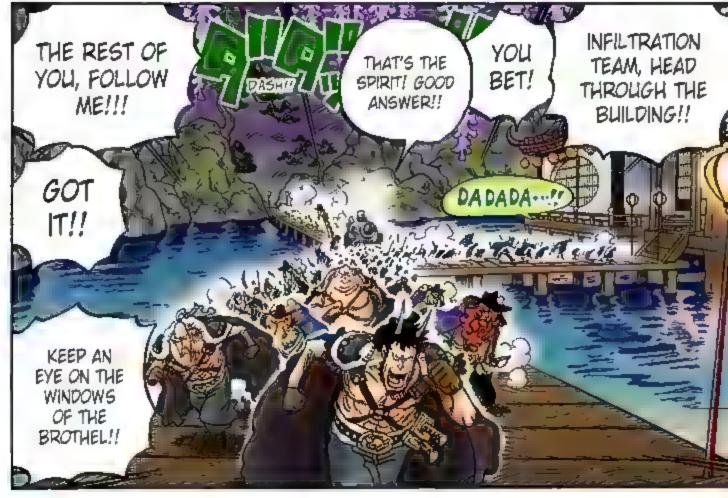
















OH NO!

























Oda Sensei!! In May of 2020, they discovered that Spinosaurus actually swam in the ocean!! Since you're so busy, I just thought I'd drop you a line to let you know.  $\nabla$ 

Hey, wait!!!! You already fixed his tail in chapter 983!!!! Geez, man! When do you find the time to watch the news?!!



A: Oh, you noticed? That's right, Between Page One's first and second appearance, they discovered a fossil of the Spinosaurus that filled in what had only been a guess before. Now it has a different skeletal structure!! I freaked out at first, But then I thought that if I changed it real smooth and sneaky-like, nobody would notice. I should have figured you would, LOL. Paleontology evolves by the day.



Q: As a matter of fact, the next person to join the Straw Hat Crew will be me. --Momo Daifuku

## Really?!! 3 wow, such confidence!! But you're only twelve...

As content restrictions get tighter around the world these days, it makes me so happy that we've got a segment here that is completely free of any of that. Speaking of which, can I smell Onami's used bath towel? I'm worried that her kunoichi outfit might be cut a little too short.

--Sanadacchi

Sanada!!! 3 Hey! Security! Why did you let this guy in here?! I told you to send him away, didn't 1?! We have proper restrictions here!! And perverted statements are against the rules!! I want a squeaky-clean image for this segment!! Get lost, Sanada!!

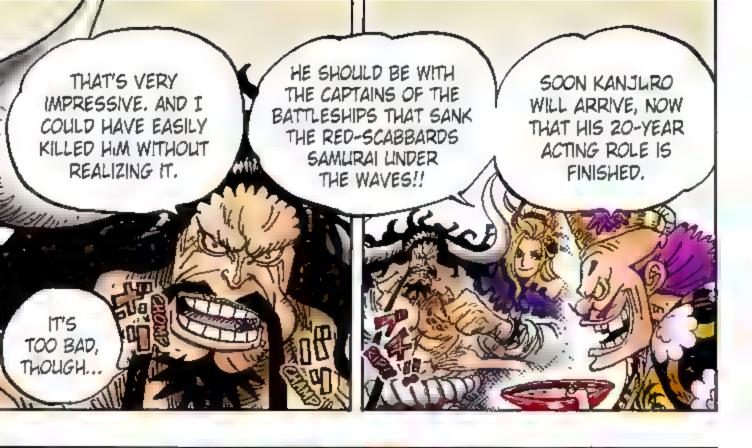


## Chapter 982: SCOUNDREL MEETS SCOUNDREL



GANG BEGE'S OH MY FAMILY
VOL. 28: "RUN AWAY FROM THE MARINES!!"

































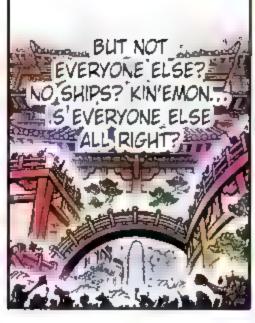


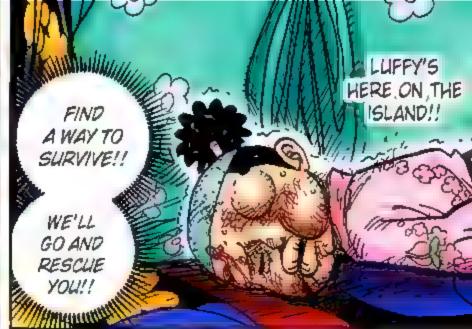










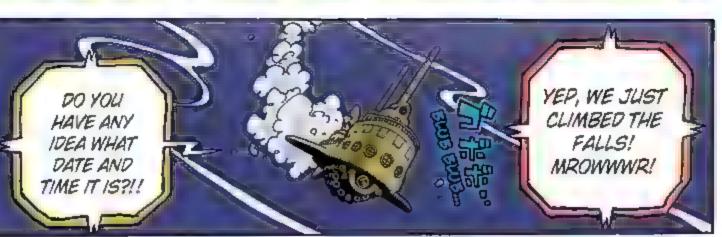


















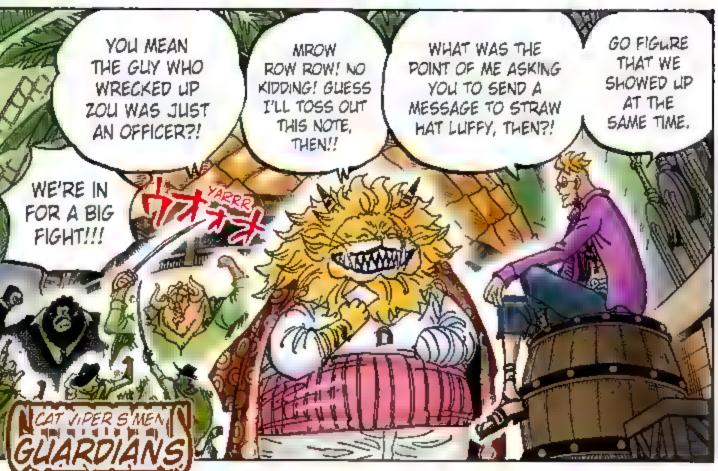














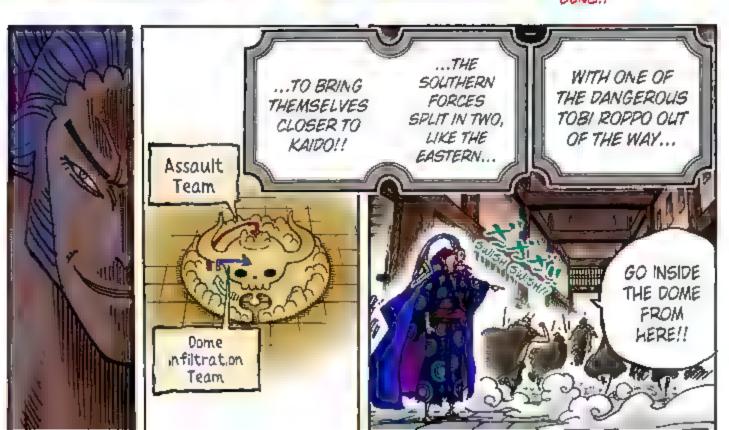




































SBS Question Corner



(DJ Boss, Tochigi)

Nice to meet you, Odacchi!! The full lineup of the Tobi Roppo as introduced in chapter 978 is so cool, I just had to write you a letter! Like I'm sure everyone else is asking, I want to know their height, age and favorite food!!

--Haruki Genia

Ah, all right. People really seem to love the Tobi Roppo. Why are they so popular? Save some compliments for Master Queen too!!



Who's-Who

11'0" 38 years old Crab paella



Black Maria

26'11" 29 years old Glazed rice dumplings



Sasaki

10'5" 34 years old Asparagus



Ulti:

22 years old Tornado potato



Page One

5'7" 20 years old Nachos



X. (Diez) Drake

7'8" 33 years old Chicken and rice

In volume 96, you introduced the main members of the Roger Pirates, but the character you called "Nozudon" was previously introduced in the data book

Blue Deep under the name of "Seagull," which is what I've known him as... What am I supposed to do now?

--Ohta, Captain of the Toppi Fleet



Huh?! ...Oh!!3 A: Ahhh... Him? Ha hah, yes, yes, I see. You mean Seaguil Ganz Nozudon? That's a good question. Well... Y-you can call him whatever

name you want... Or you could not bother to memorize his name at all... It's up to you...



## Chapter 983: THUNDER



GANG BEGE'S OH MY FAMILY VOL. 29: "IT'S THAT ONE GUY FROM THE PORT"











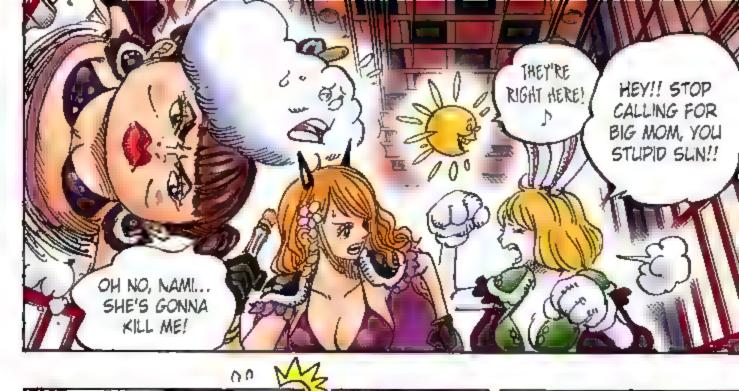






























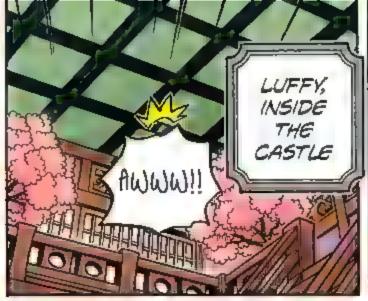


HEH HEH!! IF WE KILL YOU GUYS, WE GET A CHANCE AT PROMOTION!!



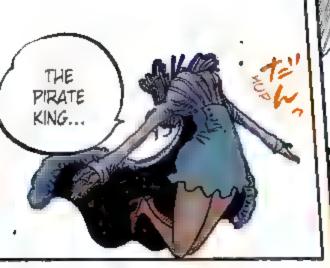


































ARE YOU KID-DING? YOU SPLIT HIS SKULL OPEN! HE'S DEAD!!





















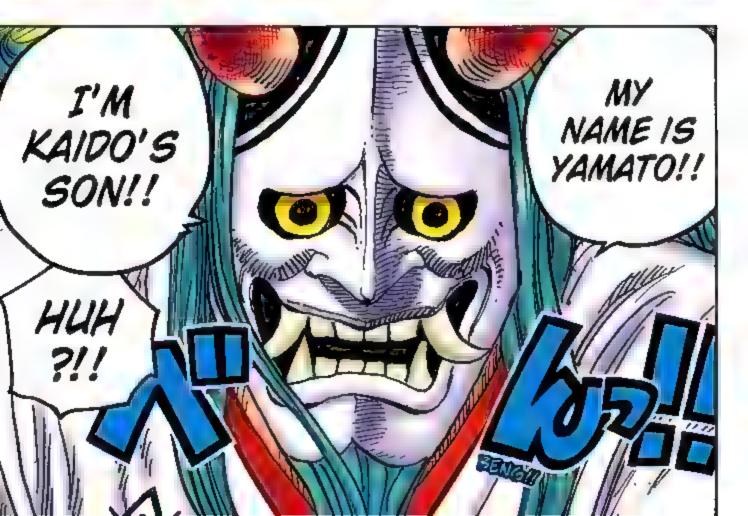


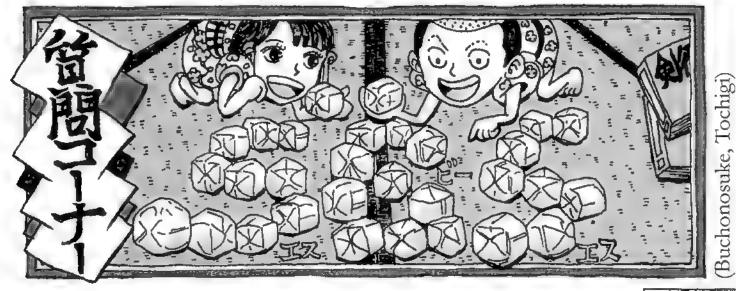








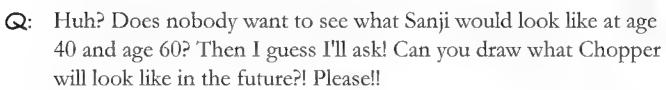




Q: Are all of the Gifters able to transform between animal form and human form freely? Or does it depend on the fruit?

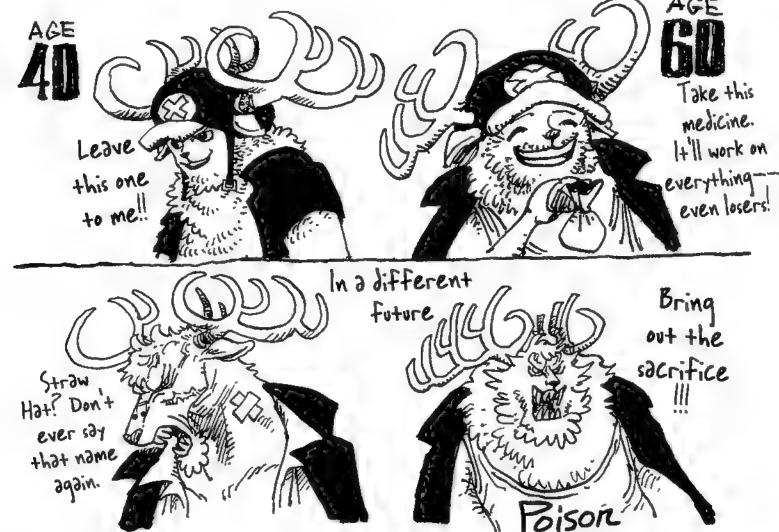
--Kenkichi

A: It depends on the fruit. Smile fruits are grown artificially, so they're unstable in every way. They will get animal strength, but the fact that you see them fighting with the lion on their stomach or eaten constantly by their hippo should serve as evidence that they can't completely control the animal part. Many of them are very strong, but in short, Smile fruits are a big gamble.



--420 Land

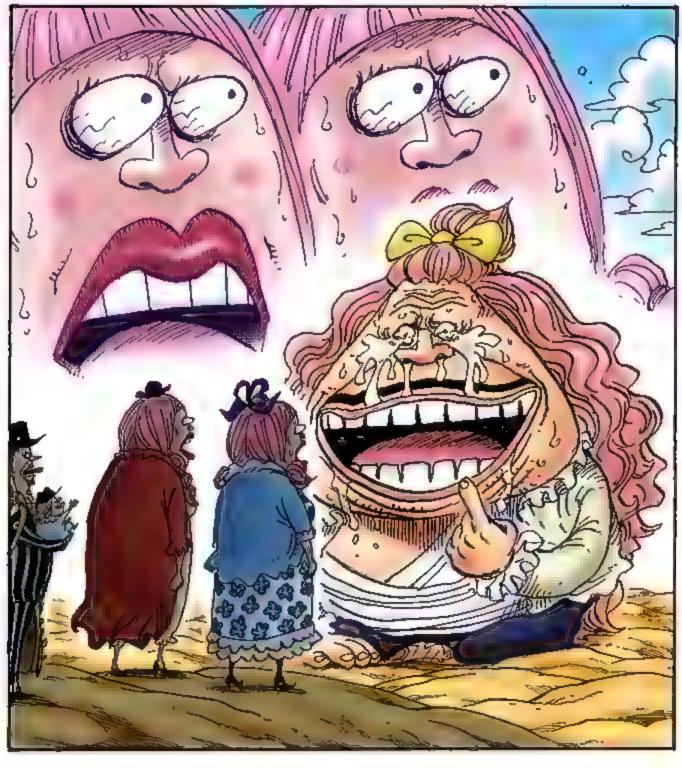
A: You wanna see? Here you go.



And that's all for the SBS! See you next volume!!



## Chapter 984: MY BIBLE



GANG BEGE'S OH MY FAMILY VOL. 30: "IT'S ME!! I'M YOUR FATHER!!!"











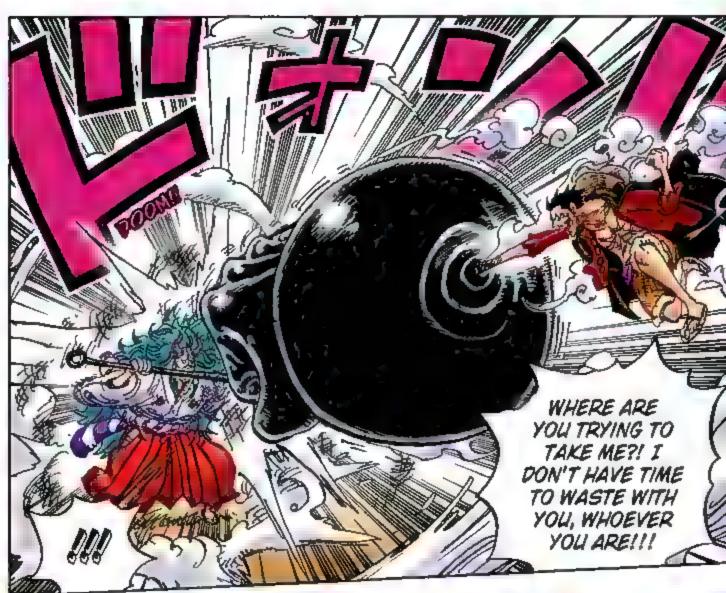












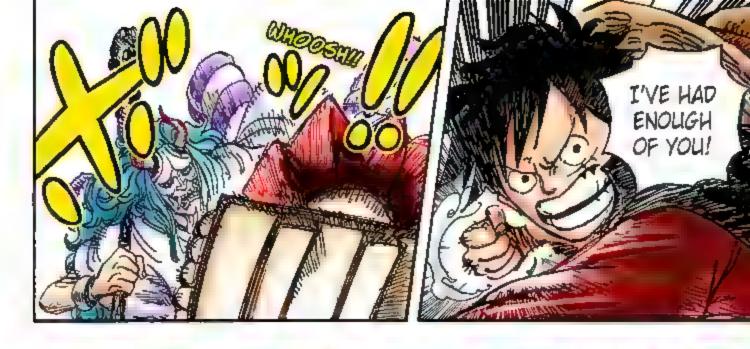




















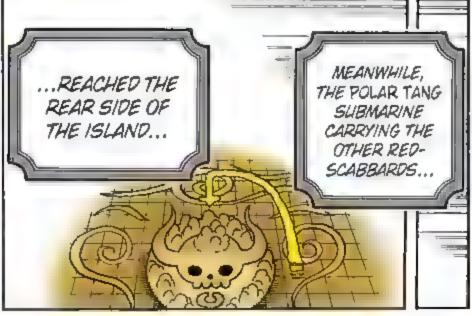






















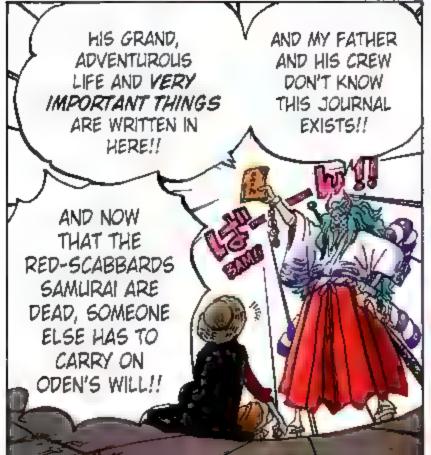












AFTER THAT, I
FOUND KOZUKI
ODEN'S VOYAGE
JOURNAL IN KURI.
IT IS MY BIBLE.





## OEIC

(神奈川県 梅景さん)

(石川県 I♡OPさん)



おトコと紅葉/ 康イエの愛したもの!!

(沖縄県 ササーキさん)



耐えて耐えて耐えて 20年!!!

お絵描きルフィ 3兄弟を描く//

(愛知県 エーケーさん)



革命の火が 加速しはじめる//

(神奈川県 こーだいサン)



いつか語り継がれる男//

(大阪府 岡本成集さん)



みんな揃って イヤそうな顔〜///

込むされました文章 イラスト等の著作権は、東京社、高偏し 東美社が出版 電子配けら 海道 コミックス等 "掲載されることかあ ります 編集の都合下、文章 イラスト等は一部変更されることがあります なお、心臓の陰の動機物は、一定前の計画後 廃棄されます 文章 イラスト等を保存しておきたい場合は コピーをトーてかっこと歌くたさい また お名前かこ住所等を掲載されたくない場合は その者を削立してください いたたいと 個人情報は名金倫以外の「前では使用しません









**■**Ď★Ĵ★∌⊀‱≫₽

にされちまった!



プロックで作った麦わらの一味~!! そっくり#

(大阪府 しげおサン)

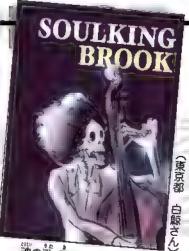


ナミデレラと♡ゾロデレラと!? サン……荷じゃコリャ!!





(香港=420ラントさん)



魂の歌、聴かせてくれよ ソウルキング!

(大阪府 パトリックさん)



ついて来い!! 太陽のカーニバルへ!!

(岡山県 ちょびヒゲさん)



**値性的な、いい絵柄の一味**//



(宮城県 赤間信一さん)





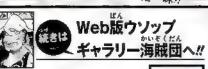
カイドウ様の本日のスケジュール!!



超イケメン// おでんと赤鞘九人男//





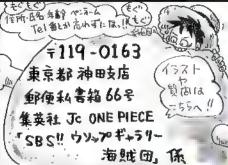


ウソップギャラリー海賊団





**↓イラスト、質問全部コッチ!!** 





↑アニメスタッフ声優さん違への FLこっちへ!!



大看板と総督の圧力///



プロックで作ったおでんと おでん!! お見事!!



ホルホルの七武海// 主強いぜ~//







大当の勝者は!? おでんvs.カイドウ!!





みんな美化!? 麦わらの一味ィ!!!



三つの顔を持つ男/」傳ジロー//

# 



YOSHIMOTO KOGYO COLLTD 明石家さんま



森田まさのり



DREAMS COME TRUE





GUAY TERU





PUEY



50570



GReeeeN





かまいたち





海めぐみ

















20%は キミのもの♪

### LINE Creators

### llaboration × ONE PIECE



more! and











デジタルカラー版 ONE PIECE 97 巻

尾田栄一郎 ©尾田栄一郎 2020, 2022

初版発行 2020 年 デジタル版発行 2022 年

発行所 集英社 http://www.shueisha.co.jp

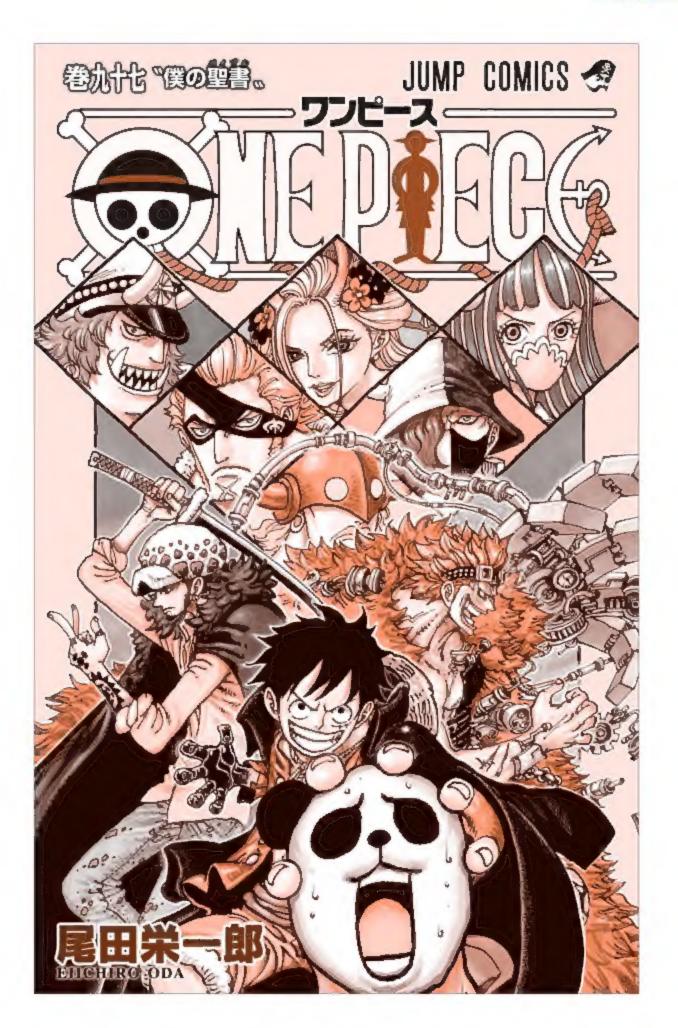
この作品は、著者カラー原画に加え、著者の原画をもとに 集英社でデジタル彩色を行った特別編集版です。

本作品の内容あるいはデータを、全部・一部にかかわらず、 無断で複製、改竄、公衆送信(インターネット上への掲載 を含む)することは、法律で禁じられています。また、個人 的な使用を目的とする複製であっても、コピーガードなど の著作権保護技術を解除して行うことはできません。





背表紙・カバー折り返し



本体·表紙